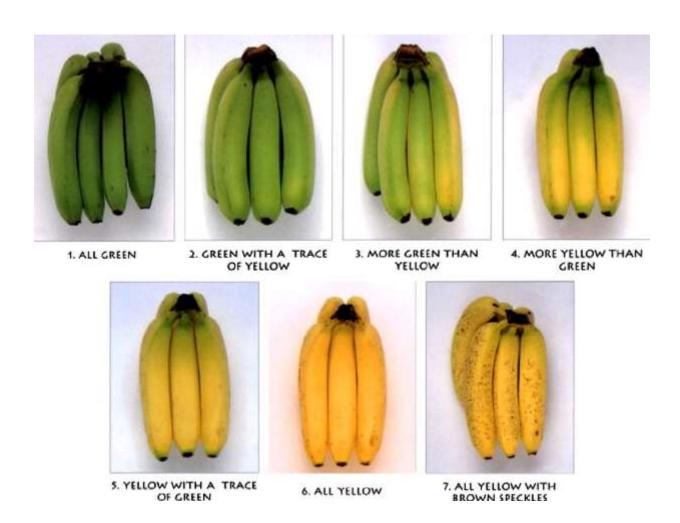
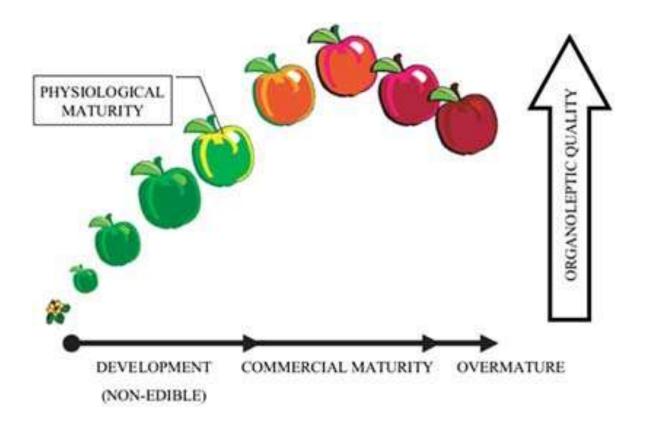
# Maturation and Maturity Indices



- Fresh perishables should be harvested at the time of correct maturity.
- Affects the storage life and quality, the way the perishables are handled, transported and marketed.



### Definition of maturity

• The stage at which a commodity has reached a sufficient stage of development that after harvesting and postharvest handling (including ripening) its quality will be at least the minimum acceptable to the ultimate consumer.

### Types of maturity

- 1. Physiological maturity
- ✓ The stage in the development of fruits and vegetables when
  maximum growth and maturation has occurred.
- ✓ Usually associated with the full ripening of fruits.

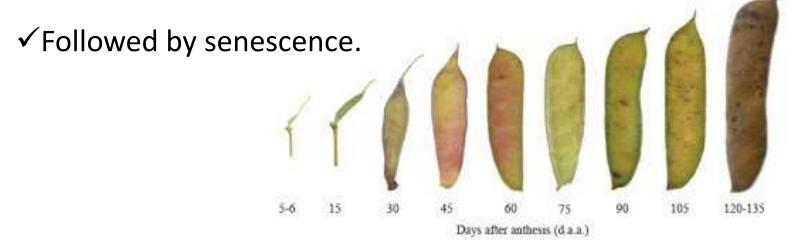


Figure 1. Color of P. pyramidalis fruits from the beginning of their formation (5 to 6 d.a.a.) until the end of the final maturation phase (between 120 d.a.a. and 135 d.a.a.).

### Types of maturity

- 2. Horticultural/Commercial maturity
- ✓Any stage of development when the commodity has reached a level of development sufficient for its intended use.

### Types of maturity

#### 3. Harvest maturity

- ✓ Defined in terms of physiological maturity and horticultural maturity.
- ✓ The stage which will allow fruits or vegetables at its peak
  condition when it reaches to the consumers and develop
  acceptable flavour or appearance and having adequate
  shelf-life.

### Indices of maturity

- A measurement that can be used to determine whether is mature.
- Trade regulations contain conditions to minimum (sometimes maximum) maturity acceptable for a given commodity based on subjective and objective indices.
- Prevents the sale of immature and over-mature product and consequent loss of consumer confidence.

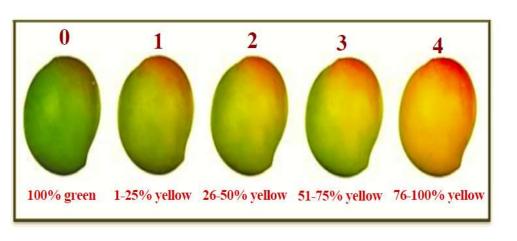
- Objective maturity indices enable growers to know whether their commodity can be harvested.
- Objective maturity indices allow growers to use labour and resources efficiently.

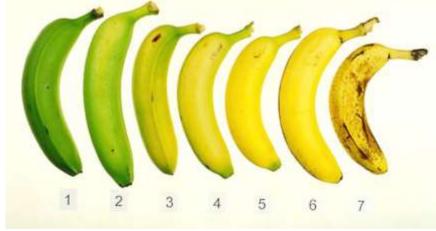
### Characteristics of a maturity index

- Must be simple.
- Readily performed in the field.
- Require relatively inexpensive equipment.
- Should be objective (measurement) rather than subjective (evaluation).
- Consistently relate to the quality and postharvest life of commodity for all growers, districts and years.
- Should be non-destructive.

#### 1. Skin colour

✓ Colour changes associated with maturation of many fruit types.





- ✓ Some fruits show no perceptible colour changes during maturation.
- ✓ Partly dependent on the position of the fruit on the tree or the weather conditions during production.
- ✓ Colorimeter provides objective measurement of colour.



## ✓ Colour comparison methods using colour swatches are used.



The surface of the tomato is completely green in color. The shade of green may vary from light to dark.



There is definite "break" in color from green, to tarnishyellow, pink, or red on not more than 10% of the surface.



10% to 30% of the surface, in aggregate, show a definate change in color from green to tarnish-yellow, pink, or a combination of both.



30% to 50% of the surface, in the aggregate, shows pink or red in color



More than 60% of the surface, in aggregate shows pinkish-red or red, provided that not more than 90% of the surface is red.

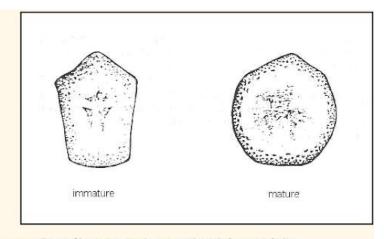


More than 90% of the surface, in the aggrigate, is red.

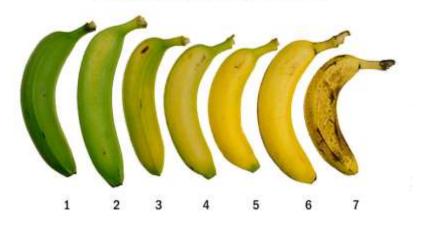


#### 2. Shape

✓In banana, the individual fruit become more rounded in cross section.



#### BANANA RIPENESS CHART



Cross-sections of immature and mature plantain/banana fruits.

✓In mangoes, shoulders become level with the point on

attachment.



#### 3. Size

- ✓ In fruits, size is related to the market requirement and the fruit may not be physiologically mature.
- ✓ Partially mature cobs of *Zea mays* are sold as sweetcorn, more immature ones are sold as baby-corn.
- ✓ Certain crops develop fibres in relation to size as they mature.

- ✓ Calliper grade of banana as a quality criterion during marketing.
- √ Hand held templates and grading machines are also used.



#### 4. Aroma

- ✓ Fruits synthesize volatile chemicals as they ripens.
- ✓ May only be detectable to human senses when a fruit is completely ripe.
- ✓ Equipment fitted with aroma sensors has been developed to measure fruit ripeness.

#### 5. Chronological

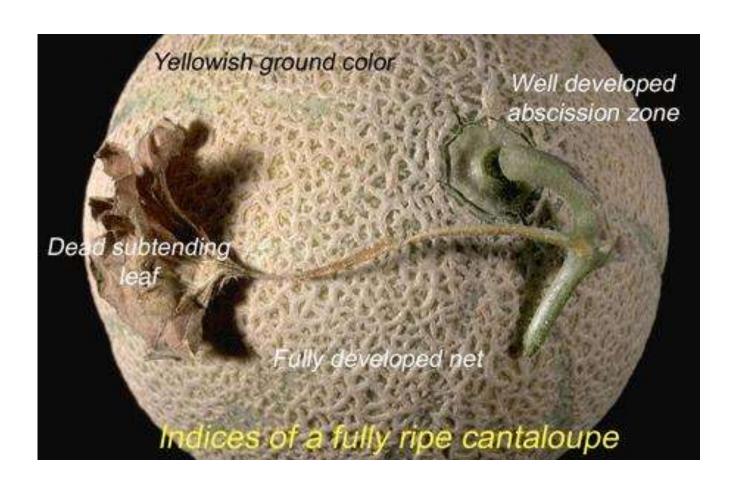
- ✓ Days from planting or days from flowering is used to determine maturity.
- ✓ It is difficult to use this with certain fruits.
- ✓ Ambul banana reaches physiological maturity 8-9 weeks after the flowers open.
- ✓ In apples, time of petal fall is recorded.
- ✓ Harvest maturity for rambutan is judged on the time after full flowering.

- 6. Leaf changes
- ✓ Use in both fruits and vegetables.
- ✓ If potatoes are to be stored, the optimum harvesting time is after the leaves and stems have died down.

✓ Bulb onions should be harvested when the leaves bend and

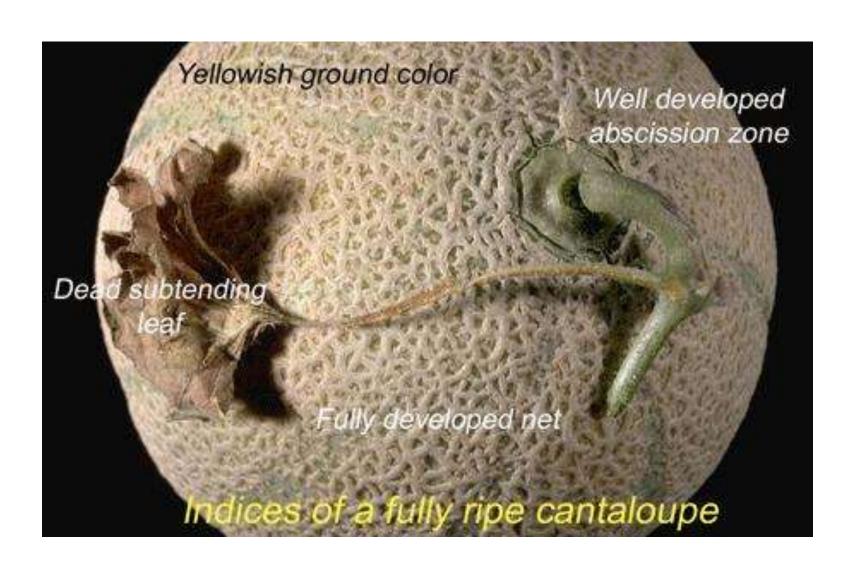
fall over.

✓ Melons are harvested when the leaf dies in whose axis a fruit is borne.



#### 7. Abscission

- ✓An abscission zone develops on the stalk attaching fruit to the plant during the latter stages of maturation in many fruits.
- √The development of the abscission zone in cantaloupes is used to determine their maturity.



#### 8. Firmness

- ✓ Fruits change in texture during maturation and ripening and become softer.
- ✓ Excessive moisture loss also cause textural changes.
- ✓ Detected by touch.
- ✓ A firmness tester can be used to.
- ✓ The solidity of cabbage and lettuce is checked by slightly pressing the vegetable.
- ✓ Over-mature vegetables are tough and fibrous.



#### 9. Chemical changes

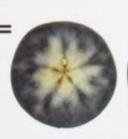
- ✓ Juice content, and oil level increase as fruits mature on the tree.
- √ The soluble solids (<sup>0</sup>Brix) indicates the sugar content.
- ✓ Distribution of starch in the flesh of the commodity is measured using starch/iodine reaction.
- ✓ Sugar to acid ratio is used as the legal maturity index for citrus.

#### **GRANNY SMITH APPLE STARCH SCALE**

Developed by the University of California, Davis, Department of Pomology in cooperation with the California Granny Smith Apple Association.



All area within coreline white, for area of cortex white, remainder true.













All area within coreline white, % of cortex area white.







2 =

All area within cortex blue.







6 =







3

All area within coreline white, 16 of the cortex area white, remainder blue.







The reaction of the lodine solution on any starch present in the apple turns the cut surface blue. The greater the starch content the greater the area of blue color.

In the starch-iodine index numbering system 0 represents immature, and 6 fully ripe fruit. The following descriptions represent the upper limit of each index point.

When the average of a thirty fruit sample is 2.5 or higher, it meets the minimum maturity requirements. The samples should represent the variation of sizes in the orchard.

#### The chart should be used as follows:

- Use the descriptive terms to determine the numerical value of each sample apple.
- Compare the sample to the pictures to make sure you are interpreting the chart correctly.
- Samples difficult to categorize will be assigned the higher value.
- Each apple is assigned a whole number, not a decimal (1.0, 2.0, 3.0, not 1.2, 2.4, 2.7).
- The 2.5 standard is a mathematical average of the samples (the sum of all scores divided by thirty).

#### CROSS SECTION OF AN APPLE

SKIN CORTEX CORELINE CORE WASCULAR BUNDLES

#### 10. Physiological changes

- ✓ Changes in the patterns of respiration and ethylene production.
- ✓ Respiration rate is determined by uptake of  $O_2$  or output of gases from the fruit like  $CO_2$ , ethylene and other volatiles.
- √ High variability in ethylene content between fruits.
- ✓ Poor correlation between internal ethylene and other maturity indices.